

Date: Wednesday, 4/4/2007 9:14:51 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: GASKET		
Job Number	: 31630					
Estimate Number	: 12789					
P.O. Number	: N/A		Part Number	: D35531		
This Issue	: 4/4/2007	S.O. No. : N/A	Drawing Number	: D3553 REV A		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: A		
Previous Run	: 31400		Material	: N/A		
Written By			Due Date	: 4/11/2007 Qty: 20 Um: Each		
Checked & Approved By						
Comment	: Est Rev.A New Issue 07-03-08 ec					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MNEO60S063	NEOPRENE SHEET 0.063 Comment: Qty.: 0.1103 sf(s)/Unit Total : 2.2050 sf(s) NEOPRENE SHEET 0.063 <i>B# M102109</i> <i>SAD 07/05/28</i>
2.0	WATER JET	FLOW WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D3553 Dwg Rev: <i>A</i> Prog Rev: <i>A</i> 2-Deburr if necessary <i>SAD 07/05/28 20</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>SAD 07/05/28 20</i>
4.0	QC8	SECOND CHECK <i>Jones. 29 (20)</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____ <i>EJ 07/05/28 20</i>

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/05/09
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 31630

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(qc)

Comment: FINAL INSPECTION/W/O RELEASE

7/15/29

Job Completion



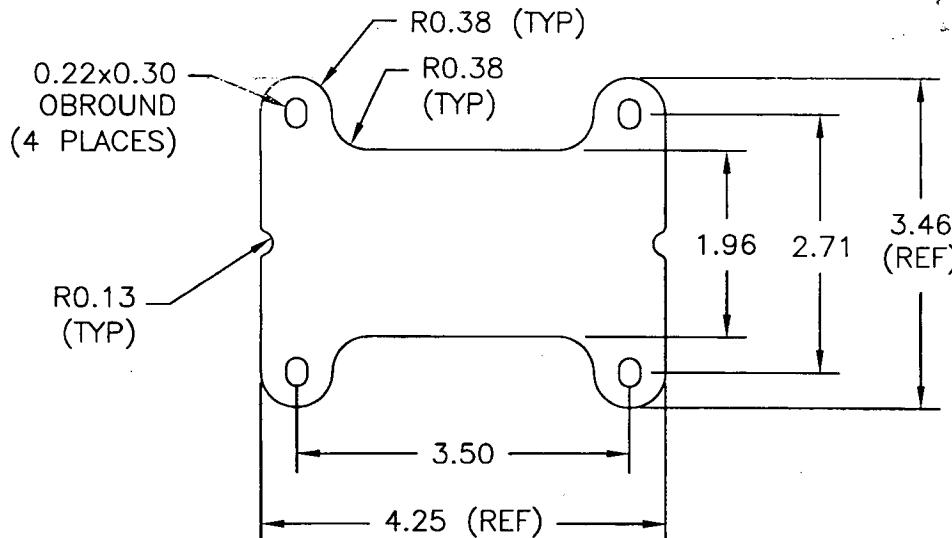
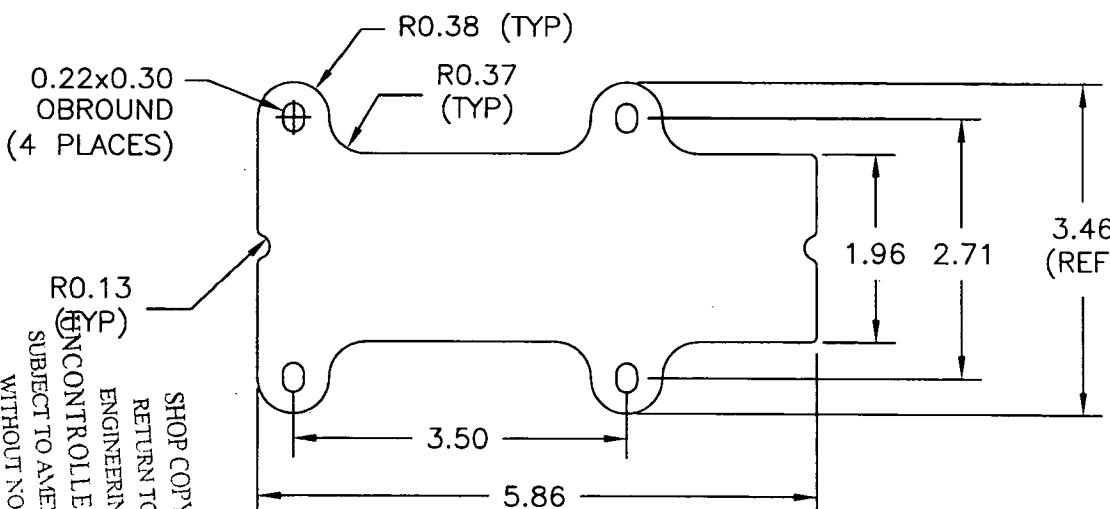
u 7/15/29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DARTRELEASED
07.02.28**D3553-1 GASKET****D3553-3 GASKET**

DESIGN <i>P4</i>	DRAWN BY <i>G4</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3553
DATE 07.01.11		TITLE GASKET
A	07.01.11	NEW ISSUE
		REV. A SHEET 1 OF 1 SCALE 1:2

DART AEROSPACE LTD

Work Order:

31630

Description: GASKBT

Part Number:

D3553

Inspection Dwg: D3553 Rev: A

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST



First Article



Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A 0.22	+/- 0.030	0.24	✓		Vern	
B 0.30	+/- 0.030	0.32	✓		Vern	
C 3.50	+/- 0.030	3.50	✓		Vern	
D 4.25	+/- 0.030	4.24	✓		Vern	
E 1.96	+/- 0.030	1.97	✓		Vern	
F 2.71	+/- 0.030	2.70	✓		Vern	
G 3.46	+/- 0.030	3.46	✓		Vern	
H						
I						
K						
L						
M						
N						
O						
P						
Q						
R						
S						
T						
U						
V						
W						
X						
Y						

Measured by: SAD

Audited by:

Prototype Approval:

N/A

Date: 07/05/28

Date: 07/05/29

Date: N/A

Rev

Date

Change

Revised by

Approved

New Issue

KJ/RF